



HYDRAULIC POWER UNITS

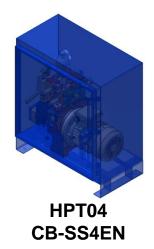
CONVEYOR BRAKES



1.0 Hydraulic power unit conveyor brake series

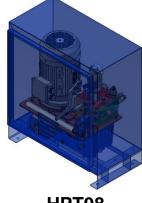


HPT04-CB

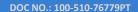




HPT08-CB



HPT08 CB-SS4EN





2.0 Hydraulic power unit manifold models

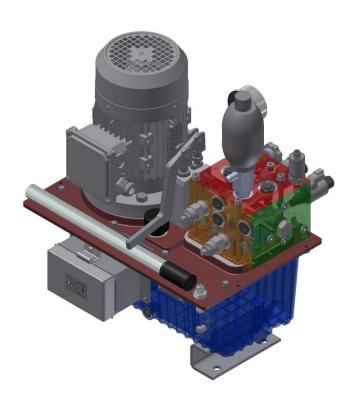


EB1V3

Hillmar manifolds are manufactured standard in aluminum



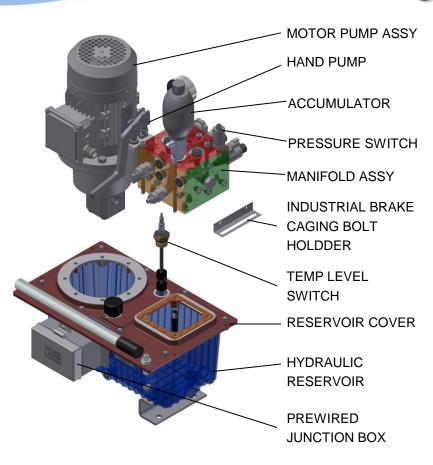
3.0 Principle of Operations



- All HPT system components are modular and easy field replaceable.
- Each HPT hydraulic system is supplied standard as a non-constant running system.
- Available in 2 size hydraulic systems DC models.
- The hydraulic power unit runs until signal from either a pressure switch or proximity switch tells it to stop.
- The unit will remain shut down until internal system leakage reduces the system pressure thus activating an electrical signal to recharge the system.
- It should be noted that during operation system pressure is newer allowed to drop below the minimum system release pressure.
- The CB series of hydraulic power units has been designed specifically for use with conveyor brakes.



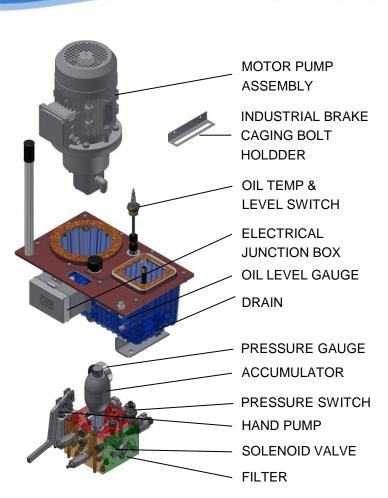
4.0 Design Highlights



- All hydraulic components are field replaceable without having to remove reservoir.
- All fasteners stainless steel (304) standard.
- Hand pump design for product manual release.
- All reservoirs standard with V-bottom.
- All hydraulic hose comes complete with type & date marks.
- High pressure filter with replaceable field element.
- System components standard from brand name manufacturers.



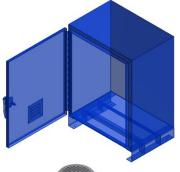
5.0 Standard Features



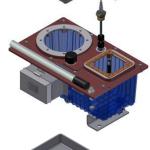
- Hand pump for manual release.
- Solenoid valve with LED indicator.
- Stainless steel (304) fasteners.
- IP55 rated electrical motor & junction box.
- All system components designed for maximum 20MPa operating pressure.
- Reservoir accessories standard including:
 - Oil temperature level switch.
 - Oil level Gauge.
 - High pressure filter.
 - Drain reservoir shut off valve.
 - Pressure switch.
 - Accumulator.
 - Pressure Gauge.
 - All components field replaceable.



6.0 Design Options







- Stainless steel (304) enclosure
- Oil drip pans
- Hose and fitting kits
- CSA certification or CSA ready
- Explosion proof
- Reservoir heater
- Motor strip heater
- Stainless steel junction box upgrade
- Weather stripping
- Non standard voltages
- Custom paint colors
- Custom electrical configuration

7.0 Standards



All Hillmar products are designed & manufactured in accordance with the following standards.

- **6.1** Design standards.
- **6.2** Performance standards.
- **6.3** Document standards.
- **6.4** Production & Quality standards.
- **6.5** Packaging standards.

All Hillmar products are delivered with Hillmar commitment to customer satisfaction.

All Hillmar products manufactured in accordance with DIN 10204-2.1

Hillmar is an ISO 9001:2008 certified company.